

AKSAD GROUP PETROCHEM

S-57

Properties	Unit	Grade	Method
K-Value	-	57	ASTM D 1243-79
Inherent Viscosity	-	0.66-0.70	ASTM D 1243-79
Bulk Density	gr/lit	500-560	ASTM D 1895-69
Porosity	mlDop/grPVC	0.17-0.27	BFG 1094-A
Dark Resin	Count	30 max	BFG 1064
Fish Eye	Count	25 max	BFG 909-F
Flow Time	Second	15-30	ASTM D 1895
Residual VCM Content	ppm	1 max	ASTM D 3749-78
Heat Loss	%	3 max	BFG 362-H
Particle Size	>63 μ	95% min	BFG 812-G
	>250 μ	5% max	
Application	-	Injection Molding application	